# SIGMAPUTZ EXTRA FINE

**January 2014**

## DESCRIPTION
- high quality fine textured finish based on a dispersion of acrylic copolymer resins filled with quartz

## PRINCIPAL CHARACTERISTICS
- designed for exterior use, can be used internal
- unsaponifiable
- excellent colour retention properties
- moisture vapour permeable
- very good weather resistance
- good resistance against wet cleaning and scrubbing
- very good adhesion and adhesion promoting properties
- can be used to create a variety of texture patterns
- almost odourless
- easy to apply
- conforms to environmental specifications

## COLOUR AND GLOSS
- see Sigma Textured Paints Sample Card and Sigma Standard Colour Selection – flat

## BASIC DATA AT 20 °C

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mass density</td>
<td>approx. 1.6g/cm³</td>
</tr>
<tr>
<td>Solids content</td>
<td>approx. 73% by weight depending on colours</td>
</tr>
<tr>
<td>Recommended dry film thickness</td>
<td>depending upon required finish</td>
</tr>
<tr>
<td>Theoretical spreading rate</td>
<td>approx. 0.4 – 0.7 kg/m²</td>
</tr>
<tr>
<td>Touch dry after</td>
<td>approx. 2 hours depending on the thickness applied</td>
</tr>
<tr>
<td>Overcoating interval</td>
<td>min. 24 hours</td>
</tr>
<tr>
<td>Shelf life (cool,dry place)</td>
<td>12 months</td>
</tr>
<tr>
<td>Flashpoint</td>
<td>above 65 °C</td>
</tr>
<tr>
<td>Available pack size</td>
<td>22 kg</td>
</tr>
</tbody>
</table>

## RECOMMENDED SUBSTRATE CONDITIONS
- dry and clean primed concrete, cement render and plaster
- dirt, dust and other contamination must be removed

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RECOMMENDED SUBSTRATE CONDITIONS
- previously painted substrates
- free from defective or poorly adhering paint films
- wash intact or remaining paint films with a 3% ammonia solution
- not recommended over glossy or solvent borne paint types.

SYSTEM SPECIFICATION
Recommended primers
- 0852 Sigma Acrylic Primer Sealer
- 0804 Sigmifix Primer
Recommended fillers
- 0896 Sigma Concrete Filler
Recommended finish
- 0842 Sigmacryl Flat applied over primer/filler prior to the final application of the texture

METHOD OF APPLICATION
SPRAY EQUIPMENT
pressure feed container with the outlet valve at the lower side
Recommended thinner
sweet water
Volume of thinner
max. 5%

SAFETY PRECAUTIONS
see safety sheet 1570 for information on LEL and TLV values

ENVIRONMENTAL
complies with environmental specifications
VOC < 50g/l

REFERENCES
explanation to product data sheets on information sheet 1551