### DESCRIPTION
- Decorative natural polished marble type effect based on high quality synthetic resins, applied and finished using towel or scraper

### PRINCIPAL CHARACTERISTICS
- For interior use only
- Unsaponifiable and alkaline resistant
- Low odour
- Abrasion resistant
- Wide variety of designs and effects possible
- Easy to apply
- Conforms to environmental specifications

### COLOUR AND GLOSS
- See Sigmulto Pharos shade card – satin

### BASIC DATA AT 20 °C

<table>
<thead>
<tr>
<th>Property</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mass density</td>
<td>Approx. 1.6kg/cm³</td>
</tr>
<tr>
<td>Solids content</td>
<td>Approx. 42% by volume</td>
</tr>
<tr>
<td>Theoretical spreading rate</td>
<td>Approx. 0.6 – 1.0 kg/m² depending on the nature and condition of the substrate and the application method employed</td>
</tr>
<tr>
<td>Touch dry after</td>
<td>Approx. 1 hour</td>
</tr>
<tr>
<td>Overcoating interval</td>
<td>Min. 6 hours</td>
</tr>
<tr>
<td></td>
<td>Max. no limitation</td>
</tr>
<tr>
<td>Shelf life (cool,dry place)</td>
<td>12 months</td>
</tr>
<tr>
<td>Flashpoint</td>
<td>Above 65 °C</td>
</tr>
<tr>
<td>Available pack size</td>
<td>5 Kg, 13 Kg and 25 Kg</td>
</tr>
</tbody>
</table>

### RECOMMENDED SUBSTRATE CONDITIONS
- New primed substrates
- Dry and clean primed concrete, cement render and plaster
- Dirt, dust and other contamination must be removed

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RECOMMENDED SUBSTRATE CONDITIONS
- previously painted substrates
  - free from defective or poorly adhering paint films
  - wash intact or remaining paint films with a 3% ammonia solution
  - not recommended over glossy or solvent borne paint types.

SYSTEM SPECIFICATION
Recommended primers
- 0852 Sigma Acrylic Primer Sealer
- 0804 Sigmafix Primer
Recommended fillers
- 0803 Sigma PVA Wallfiller
Recommended finish
- applied in two or three application stages
Decorative option
- applied as a base for 0905 Sigmulto Amouage

METHOD OF APPLICATION
New surface primed and filled.
Previous painted surface thoroughly prepared, filled and primed.

a) apply the first skim-coat of Pharos in the chosen colour using a stainless steel trowel and adopting a random semi circular application motion and allow to dry thoroughly.
b) abrade the surface lightly with a very fine grade abrasive paper
c) using a stainless steel flexible Spatula, apply Pharos using the same method of application, spreading randomly and evenly removing and Scraping off all excess material with each movement.
d) when the application process has been completed, lightly abrade flour grade abrasive paper and follow by passing over the surface with a clean spatula to give the final polished effect

Note
in areas where pedestrian traffic is heavy and in areas where exposure to moisture is likely, Sigmulto Pharos Wax should be applied

CLEANING SOLVENT
sweet water

SAFETY PRECAUTIONS
see safety sheet 1570 for information on LEL and TLV values

ENVIRONMENTAL
complies with VOC specifications such as LEED VOC < 50g/l

REFERENCES
explanation to product data sheets on information sheet 1551