### SIGMA CLEAR VARNISH GLOSS 0823

January 2014

<table>
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<th>DESCRIPTION</th>
<th>clear varnish based on alkyd resins for hardwoods and softwoods</th>
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| PRINCIPAL CHARACTERISTICS | - for interior and exterior use  
- developed to protect and decorate wood  
- good weather resistance  
- good flow and drying properties  
- good gloss retention properties  
- easy to clean  
- easy to apply |
| COLOUR AND GLOSS | clear - gloss |
| BASIC DATA AT 20 °C |  |
| Mass density | approx. 0.9g/cm³ |
| Solids content | approx. 50% by volume |
| Recommended dry film thickness | 30 µm |
| Theoretical spreading rate | approx. 17 m²/ltr (63 m²/usg) for 30 µm depending on the nature and condition of the substrate and the application method employed |
| Touch dry after | approx. 3 hours |
| Overcoating interval | min. 16 hours  
max. no limitation |
| Shelf life (cool,dry place) | 24 months |
| Flashpoint | 39 °C |
| Available pack size | 1 ltr, 1 usg, 18 ltr |
| RECOMMENDED SUBSTRATE CONDITIONS | - substrate must be dry and free from any contamination  
- moisture content must not be higher than 17% |

please turn
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SYSTEM SPECIFICATION
with 0821 Rustikal Wood Stain
- first coat should be 0821 Rustikal diluted 30% with thinner 20-05
- second coat should be 0823 Sigma Clear Varnish Gloss diluted 5% with thinner 20-05
- third coat should be 0823 Sigma Clear Varnish Gloss undiluted
- fourth coat should be 0823 Sigma Clear Varnish Gloss undiluted

without 0821 Rustikal Wood Stain
- first coat should be 0823 Sigma Clear Varnish Gloss diluted 30% with thinner 20-05
- second coat should be 0823 Sigma Clear Varnish Gloss diluted 5% with thinner 20-05
- third coat should be 0823 Sigma Clear Varnish Gloss undiluted

METHOD OF APPLICATION
AIR SPRAY
- please consult Sigma Decorative Technical Support

BRUSH
Recommended thinner
Volume of thinner
20-05 (flashpoint 38 °C)
see system specification

CLEANING SOLVENT
20-05 (flashpoint 38 °C)

SAFETY PRECAUTIONS
see safety sheet 1570 for information on LEL and TLV values

REFERENCES
explanation to product data sheets on information sheet 1551