DESCRIPTION
especially formulated water based material designed to give the surface velvet effects, which stimulate prestigious architecture of the ancient places

PRINCIPAL CHARACTERISTICS
- for interior use only
- luxurious velvet effect
- tolerant to washing
- easy to apply
- non toxic
- low odour
- quick drying

COLOUR AND GLOSS
unlimited colours available - silk

BASIC DATA AT 20 °C

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mass density</td>
<td>approx. 1.2 gm/cm³</td>
</tr>
<tr>
<td>Theoretical spreading rate</td>
<td>8 - 10 m²/ltr</td>
</tr>
<tr>
<td>Touch dry after</td>
<td>30 minutes</td>
</tr>
<tr>
<td>Over coating interval</td>
<td>Minimum 2 hours</td>
</tr>
<tr>
<td>Shelf life (cool, dry place)</td>
<td>12 months</td>
</tr>
<tr>
<td>Flashpoint</td>
<td>above 65 °C</td>
</tr>
<tr>
<td>Available pack size</td>
<td>0.75 ltr and 0.5 ltr</td>
</tr>
</tbody>
</table>

RECOMMENDED SUBSTRATE CONDITIONS
freshly applied primer, filler and finish painted substrates such as cement type substrates, render, plaster, gypsum and gypsum board should be Smooth, level, dry, clean, and free from any contamination.
(for other substrate types please contact Sigma DTS)

Please turn
SYSTEM SPECIFICATION

Recommended primers
0852-Sigma Acrylic Primer Sealer
0805- Sigma Masonry Primer
0804-Sigmafix Primer “for gypsum and powdery substrates”

Recommended fillers
0803- Sigma PVA Wallfiller
0864-Aqualfill Wallfiller fine

Recommended base coat
Sigma smooth water based types finishes “2 coats”

METHOD OF APPLICATION
- 1st coat: spread a thin layer of Sigmulto velvet on the finished painted surface and leave it to dry between ½ to 1 hour
- 2nd coat: apply Sigmulto Velvet in literal strokes
- spread the material using a trowel in round shapes until it become even and equal then leave it to dry between 1 and 2 hours
- other possible method is to use the mohair roll to apply Sigmulto Velvet after priming

BRUSH & ROLLER
Recommended thinners
Sweet water
Volume of thinner
0%

SAFETY PRECAUTIONS
see safety sheets 1570 for information on LEL and TLV values

REFERENCES
explanation to product data sheets on information sheet 1551