The information in this data sheet is to the best of our knowledge correct at the date of printing. The company reserves
the right to modify data without notice. Any change in data will normally be followed by issue of a new data sheet. The
user should check the date of printing and if more than 12 months have elapsed, then the data should only be used after
checking with our nearest sales office to establish that they are still valid. Since conditions of application and service may
be beyond our control, no liability can be accepted on the basis of this data.

### DESCRIPTION

High quality ready mixed lime free multi effect intermediate texture based on copolymer resins for a wide range of cementitious substrates

### PRINCIPAL CHARACTERISTICS

- for interior and exterior use
- unsaponifiable
- hides substrate imperfections
- good adhesion properties
- good flexibility
- easy to apply
- quick drying
- almost odourless
- can be applied by brush, roller or trowel depending on desired effect
- conforms to environmental specifications

### COLOUR AND GLOSS

Off-white – flat

### BASIC DATA AT 20 °C

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mass density</td>
<td>approx. 1.85 g/cm³</td>
</tr>
<tr>
<td>Solids content</td>
<td>approx. 77% by weight</td>
</tr>
<tr>
<td>Recommended dry film thickness</td>
<td>approx. 1mm per layer (the film thickness will vary depending on the design of the required finish and is outwith control of Sigma Paints)</td>
</tr>
<tr>
<td>Theoretical spreading rate</td>
<td>approx. 2.5 kg/m² for 1 mm thickness (when used as scrape layer) depending on the nature and condition of the substrate and the application method employed</td>
</tr>
<tr>
<td>Overcoating interval</td>
<td>min. 12 hours max. no limitation</td>
</tr>
<tr>
<td>Shelf life (cool, dry place)</td>
<td>12 months</td>
</tr>
<tr>
<td>Flashpoint</td>
<td>above 65 °C</td>
</tr>
<tr>
<td>Available pack size</td>
<td>25 kg</td>
</tr>
</tbody>
</table>

### RECOMMENDED SUBSTRATE CONDITIONS

Primed substrates
- dry and clean primed concrete, cement render and plaster
- dirt, dust and other contamination must be removed

Please turn
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### RECOMMENDED SUBSTRATE CONDITIONS
- previously painted substrates
  - free from defective or poorly adhering paint films
  - wash intact or remaining paint films with a 3% ammonia solution
  - not recommended over glossy or solvent borne paint types.

### SYSTEM SPECIFICATION

| **Recommended primers** | - 0852 Sigma Acrylic Primer Sealer  
| | - 0804 Sigmafix Primer  
| **Recommended fillers** | - 0803 Sigma PVA Wallfiller  
| | - 0896 Sigma Concrete Filler  
| **Recommended finish** | - 0842 Sigmacryl Flat, 0844 Sigmacryl S/G or 0839 Sigmacryl Silk  
| **Decorative effects** | - from the Sigmulto range of decorative products  

### METHOD OF APPLICATION

**TOOLS**
- stainless steel filling knife, trowel, brush or roller

**Recommended thinner**
- not to be thinned

### SAFETY PRECAUTIONS
- see safety sheet 1570 for information on LEL and TLV values

### ENVIRONMENTAL
- complies with Environmental specifications
- VOC < 50g/l

### REFERENCES
- explanation to product data sheets on information sheet 1551