SIGMA PRIMA SPRAY TEXTURE

January 2016

DESCRIPTION
waterborne intermediate spatter finish texture based on acrylic copolymer resins filled with selected aggregates.

PRINCIPAL CHARACTERISTICS
- for interior and exterior use
- unsaponifiable
- rounded texture finish
- sprayed as a spatter coat
- good cohesive properties
- good adhesive properties
- various texture patterns possible
- almost odourless
- conforms to environmental specifications

COLOUR AND GLOSS
Sigma Standard Colour Selection - flat

BASIC DATA AT 20 °C

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mass density</td>
<td>approx. 1.85g/cm³</td>
</tr>
<tr>
<td>Solids content</td>
<td>approx. 75% ± 2% by weight</td>
</tr>
<tr>
<td>Recommended dry film</td>
<td>250µm – 1mm (average for open pattern)</td>
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<tr>
<td>Theoretical spreading rate</td>
<td>approx. 0.5 – 0.9 kg/ m² @ 1mm</td>
</tr>
<tr>
<td>Overcoating interval</td>
<td>min. 12 hours 16 hours if overcoating with solvented finishes max. no limitation</td>
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<tr>
<td>Shelf life (cool,dry place)</td>
<td>12 months</td>
</tr>
<tr>
<td>Flashpoint</td>
<td>above 65 °C</td>
</tr>
<tr>
<td>Available pack size</td>
<td>25 kg and 35 kg</td>
</tr>
</tbody>
</table>

RECOMMENDED SUBSTRATE CONDITIONS
- new primed substrates
- dry and free from mortar splashes
- all surface contamination and dust must be removed

please turn
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**0723**  
January 2016

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| RECOMMENDED SUBSTRATE CONDITIONS | previously painted (maintenance)  
- remove all contamination, loose and flaking paint from the surface  
- spot prime all bare areas  
- cracks must be raked out and primed before filling. |
|-----------------------------------|--------------------------------------------------|

| SYSTEM SPECIFICATION  
**Recommended primer** | 0720 Sigma Prima Primer for exterior or  
0722 Sigma Prima Interior Primer  
**Recommended finish types** | minimum of 2 coats smooth Sigma Prima waterborne or solvent borne finishes. |

| METHOD OF APPLICATION  
SPRAY EQUIPMENT | hopper gun or worm pump, e.g. Putzmeister P4 or S3  
**Recommended thinner** | sweet water  
**Volume of thinner** | max 5% depending on the required texture  
**CLEANING SOLVENT** | sweet water |

| SAFETY PRECAUTIONS | see safety sheet 1570 for information on LEL and TLV values |

| ENVIRONMENTAL | complies with environmental specifications  
**VOC < 50g/l** |

| REFERENCES | explanation to product data sheets on information sheet 1551 |

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