**DESCRIPTION**

a luxurious decorative water based finish coat, based on acrylic copolymer with selected metallic pigments, providing a special touch for interior walls in classical and modern environments.

**PRINCIPAL CHARACTERISTICS**

- for interior use only
- unique and individual
- tolerant to washing
- luxurious metallic finish
- light abrasion resistance
- easy to apply
- quick drying
- non toxic
- low odour

**COLOUR AND GLOSS**

silver and gold - loss

**BASIC DATA AT 20 °C**

<table>
<thead>
<tr>
<th>Property</th>
<th>Silver</th>
<th>Gold</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mass density, g/cm³</td>
<td>approx. 1.25</td>
<td>approx. 1.3</td>
</tr>
<tr>
<td>Solids content, by volume</td>
<td>approx. 37%</td>
<td>approx. 34%</td>
</tr>
<tr>
<td>Theoretical spreading rate</td>
<td>approx. 1.8 m² per liter for 200 µm</td>
<td></td>
</tr>
<tr>
<td>Touch dry after</td>
<td>approx. 30 minutes</td>
<td></td>
</tr>
<tr>
<td>Overcoating interval</td>
<td>min. 2 hours</td>
<td></td>
</tr>
<tr>
<td>Shelf life (cool, dry place)</td>
<td>12 months</td>
<td></td>
</tr>
<tr>
<td>Flashpoint</td>
<td>above 65 °C</td>
<td></td>
</tr>
<tr>
<td>Available pack size</td>
<td>0.75 ltr and 2.75 ltr</td>
<td></td>
</tr>
</tbody>
</table>

**RECOMMENDED SUBSTRATE CONDITIONS**

freshly applied primer, filler and Sigmacryl Flat or Sigmacryl Silk finish, over cement type substrates, render, plaster, gypsum and gypsum board.

(for other substrate types please contact Sigma DTS)

substrates should be clean, smooth and level.
Sigmulto Sun Set

July 2014

SYSTEM SPECIFICATION

Recommended primers
- 0852 Sigma Acrylic Primer Sealer
- 0804 Sigmafix Primer for gypsum
*0805 for interior

Recommended fillers
- 0803 Sigma PVA Wallfiller

Recommended basecoat
- 0842 Sigmacryl Flat
- 0839 Sigmacryl Silk

Recommended finish
- 0987 Sigmulto Sun Set

METHOD OF APPLICATION

- after applying primer & filler, apply Sigmacryl flat or Sigmacryl Silk and let it dry.
- by using average bristles brush apply one coat of Sigmulto Sun Set in random brushstrokes.
- then sweep the surface with inclination angle for harmonic material spreading in the same direction.

BRUSH

Recommended thinner
sweet water

Volume of thinner
0 - 10%

EQUIPMENT CLEANING

sweet water

SAFETY

PRECAUTIONS

see safety sheet 1570 for information on LEL and TLV values

REFERENCES

explanation to product data sheets on information sheet 1551