**SIGMA PRIMA SOFT TEXTURE**

January 2016

<table>
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<tr>
<th>DESCRIPTION</th>
<th>water based sprayable intermediate spatter lime free texture based on copolymer resins for a range of cement based substrates</th>
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| PRINCIPAL CHARACTERISTICS | - interior and exterior application as an intermediate spatter coat  
- applied by hopper gun  
- good spraying properties  
- quick drying  
- good adhesion properties  
- almost odourless  
- conforms to environmental specifications |
| COLOUR AND GLOSS | off-white – flat |
| BASIC DATA AT 20 °C | Mass density: approx. 1.86g/cm³  
Solids content: approx. 74% ± 2% by weight  
Recommended dry film: 200µm – 1mm  
Theoretical spreading rate: approx. 0.6 - 1.0 kg/ m² @ 1mm  
approx. 0.5 – 0.8 kg/m² (when used as a spatter coat) depending on the nature and condition of the substrate and the application method employed |
| Overcoating interval | min. 12 hours  
max. no limitation |
| Shelf life (cool,dry place) | 12 months |
| Flashpoint | above 65 °C |
| Available pack size | 25 kg and 35 kg |
| RECOMMENDED SUBSTRATE CONDITIONS | new primed substrates  
- dry and free from mortar splashes  
- all surface contamination and dust must be removed  
- cracks should be raked out before filling |

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**RECOMMENDED SUBSTRATE CONDITIONS**

- previously painted (maintenance)
- when used for patching work, spot prime all bare areas
- cracks should be raked out and primed before filling.

**SYSTEM SPECIFICATION**

- Recommended primer
  - 0720 Sigma Prima Primer for exterior or
  - 0722 Sigma Prima Interior Primer
- Recommended finish
  - minimum of 2 coats smooth waterborne finish

**METHOD OF APPLICATION**

**SPRAY EQUIPMENT**

- hoppergun or worm pump, e.g. Putzmeister P4 or S3

**Volume of thinner**

- max 5% depending on the required texture

**Working procedure for spray application**

- skim and smooth the surface immediately after spraying with a filling knife and allow to dry. When dry sand smooth to remove imperfections, e.g. skim marks/stripes before applying the topcoat paint

**CLEANING SOLVENT**

- sweet water

**SAFETY PRECAUTIONS**

- see safety sheet 1570 for information on LEL and TLV values

**ENVIRONMENTAL**

- complies with environmental specifications
  - VOC < 50g/l

**REFERENCES**

- explanation to product data sheets on information sheet 1551